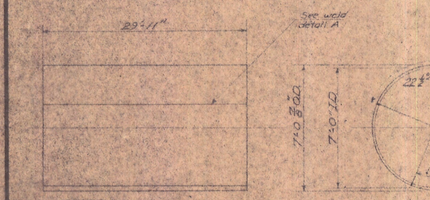
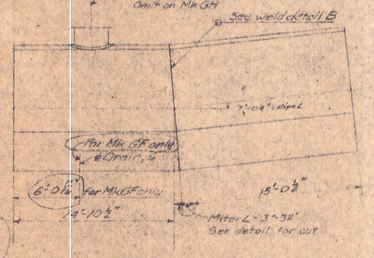
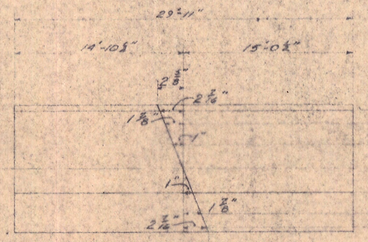


CONDUIT SECTION
Mk C 3 REQ'D AS SHOWN

For Mk GF as shown. Long weld for Mk GH opp. hand about vert ℄.



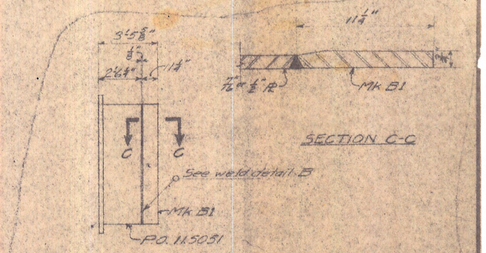
CONDUIT SECTION
Mk GF 1 REQ'D AS SHOWN & NOTED
Mk GH 1 REQ'D AS SHOWN & NOTED



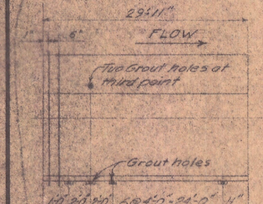
NOTE:
See detail on suggested method of beveling for welds.

DETAIL MITER CUT FOR Mk GF & GH
Mk GF AS SHOWN
Mk GH AS SHOWN & NOTED

Longitudinal weld:
Mk GF as shown
Mk GH opp. hand about vert ℄.

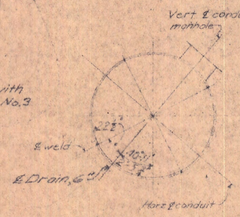


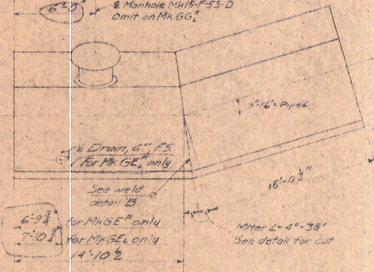
Mk B 3 REQ'D



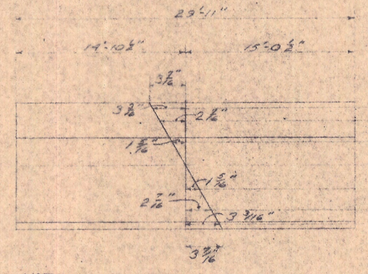
2 as shown for Conduit No. 1&2. 1 with long. weld opp. hand to vert ℄ for Con. No. 3

CONDUIT SECTION
Mk GA 3 REQ'D



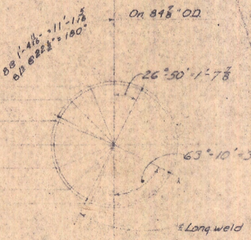


CONDUIT SECTION
Mk GE 1 REQ'D AS SHOWN & NOTED
Mk GE L 1 REQ'D OPP. HAND & NOTED
Mk GG R 1 REQ'D OPP. HAND & NOTED
Mk GG L 1 REQ'D AS SHOWN & NOTED

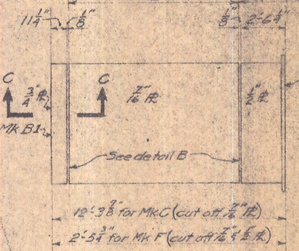


NOTE:
See detail on suggested method of beveling for welds.

DETAL MITER CUT FOR Mk GG & GE



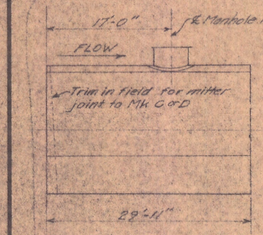
Longitudinal weld:
Mk GE & GG as shown
Mk GE L & GG R opp. Hand about vert ℄.

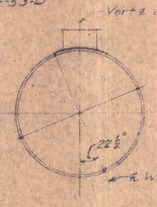


Mk K 2 REQ'D; Mk C 2 REQ'D
Mk L 1 REQ'D; Mk F 1 REQ'D

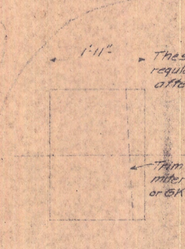
REFERENCE DRAWING
Irrigation Tunnel-Steel Conduit-Assembly & Misc Details 15-F-53
" " " Testing, Temporary
Installation & Details 15-F-55

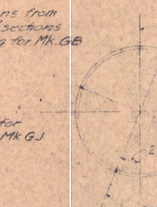
NOTE:
Mk K and L are for temporary installation, Mk C and F are for permanent installation.



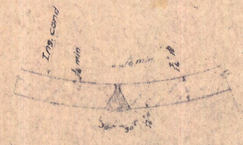


CONDUIT SECTION
Mk BL 3 REQ'D
2 as shown for Conduit No. 1&2. 1 with longitudinal weld opp. hand to vert ℄, for conduit No. 3

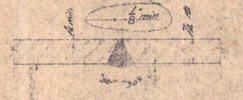




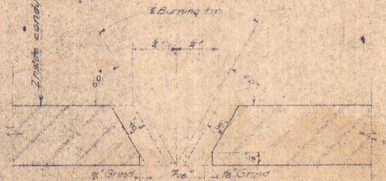
CONDUIT SECTION-CLOSING SECTION
Mk GJ R 3 REQ'D AS SHOWN & NOTED
Mk GK 1 REQ'D AS SHOWN & NOTED



WELD DETAIL-A
Typical groove weld for all longitudinal welds



WELD DETAIL-B
Typical groove weld for all transverse welds



METHOD OF CUTTING AND BEVELING FOR WELDING

15-F-54 R1

REV. No.	DATE	MADE	CHK'D	APPD	REVISIONS
1	5-5-62	J.E.M.	H.G.J.	T.M.	Upstream of P.I. Sta. 0+740.115

MORRISON - KNUDSEN AFGHANISTAN, INC.

KAJAKAI DAM
IRRIGATION TUNNEL
STEEL CONDUIT
DETAILS OF SECTIONS

INTERNATIONAL F

DESIGNED J.E.M. CHK'D
DRAWN J.E.M. INSP'D

15-F-54 R1