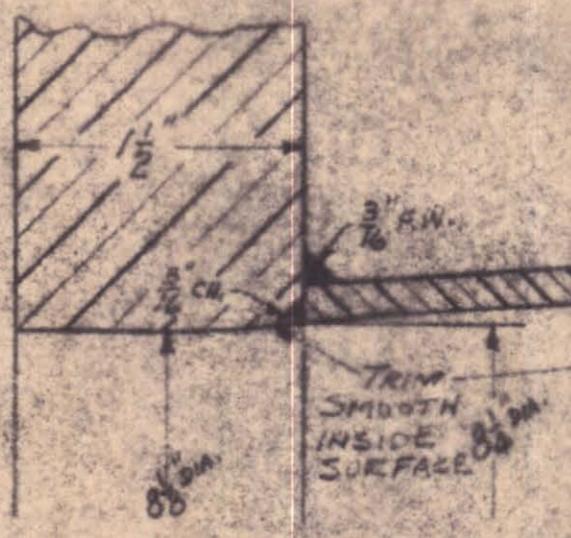


PLAN VIEW OF FLANGE.



WELD DETAIL 'A'

NO. REQ'D FOR ONE UNIT		LIST OF PARTS		ITEM	MATL.	MATL. SPEC'S.	PATTERN NO. AND REMARKS
MASTER NO.	SHOP ORDERS	MASTER NO.	SHOP ORDERS	ITEM	MATL.	MATL. SPEC'S.	PATTERN NO. AND REMARKS
		4 7/8" X 2 1/2" LG. BOLT		5	ST.	COMM.	
		1 TOP FLANGE		4	PS.	A283-497.4	1-PL. 13" X 1 1/2" X 1 1/2" SEE NOTE.
		96 3/16" X SKETCH		3	PS.	A283-497.4	1-PL. 54" X 100" CUT 3 HAVES TO 100"
		1 DRAFT TUBE		2	—	—	MACH.
		1 DRAFT TUBE		1	—	—	WELD
NO. OF UNITS, REQ'D		MASTER NO.		SHOP NOTES			
I 69128		44		UNLESS OTHERWISE NOTED, MACHINING TOLERANCES TO BE ± 1/64 ON FRACTIONAL DIMENSIONS + .0015-.0005 FOR REAMED HOLES + .001-.0005 FOR BORED HOLES. BREAK ALL CORNERS 1/64			
I 69128 DRAIN PIPE HOLE 1 1/2" DA-132 TS 1 1/2" DOWN		H.H. 6-1051		SYMBOL () DENOTES REFERENCE DIMENSION			
I 69128 DRAIN PIPE HOLE 1 1/2" DA-132 TS 1 1/2" DOWN		H.H. C/B 576-51		S. MORGAN SMITH CO., YORK, PENNSYLVANIA, U.S.A.			
PS. DRAFT TUBE		SCALE 3" = 1'-0"		5846-1B-2			