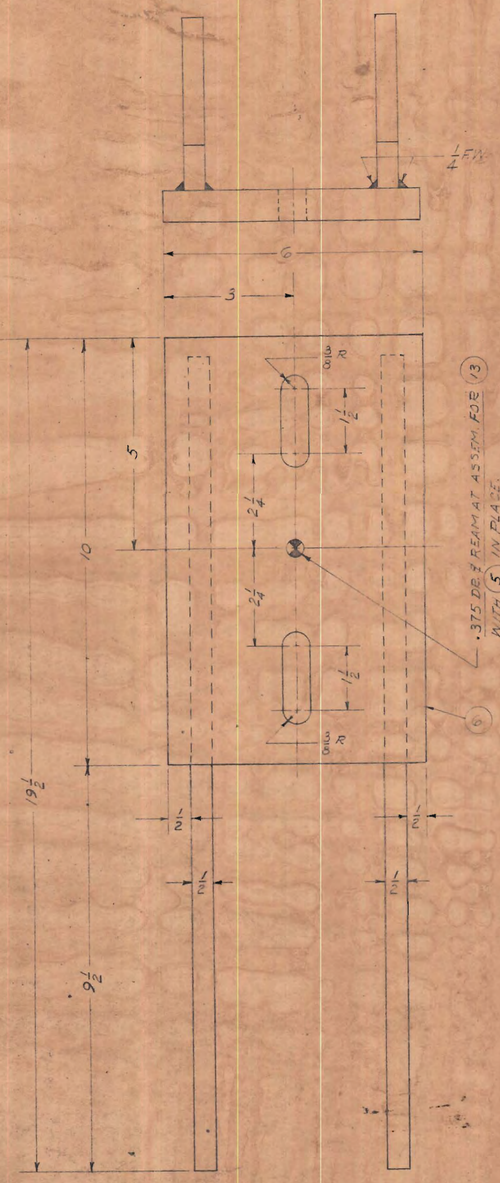
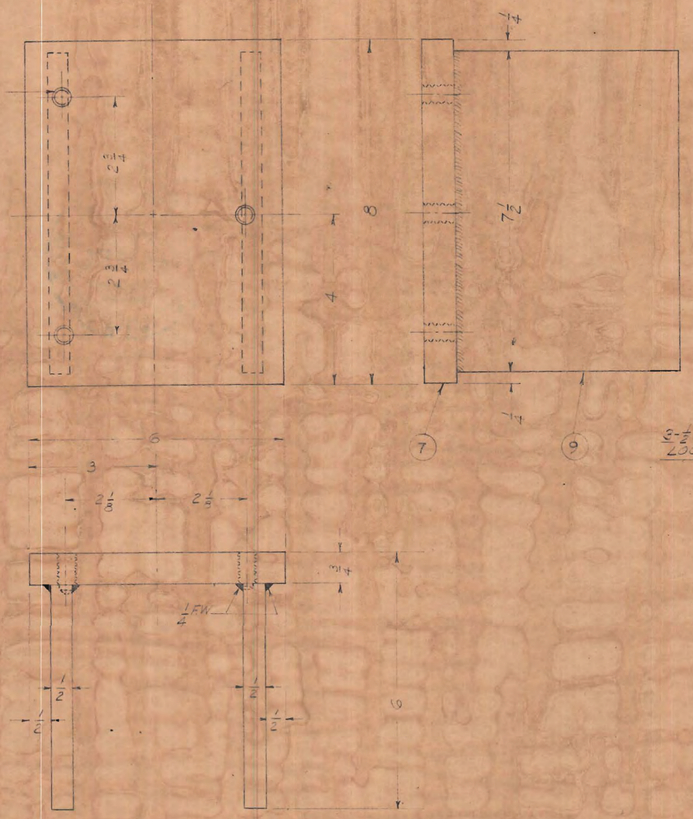
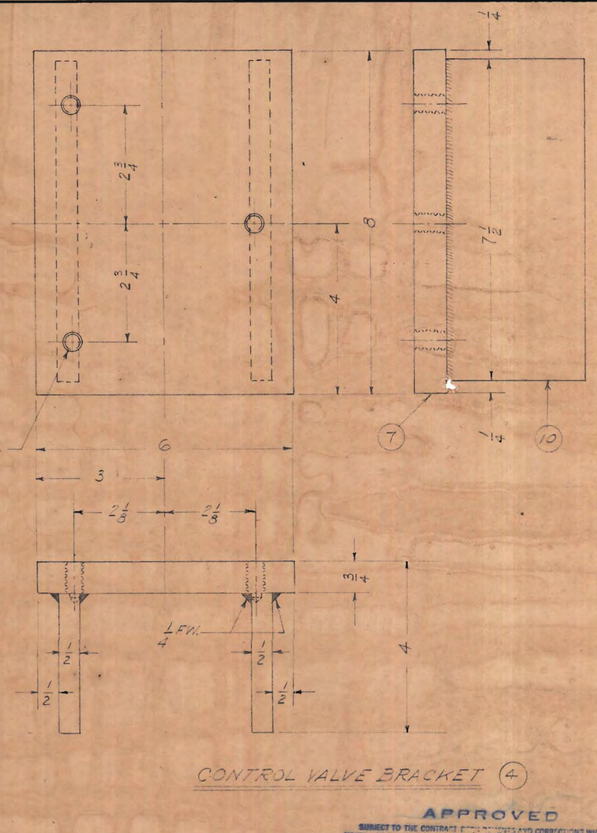
6084-AB-2



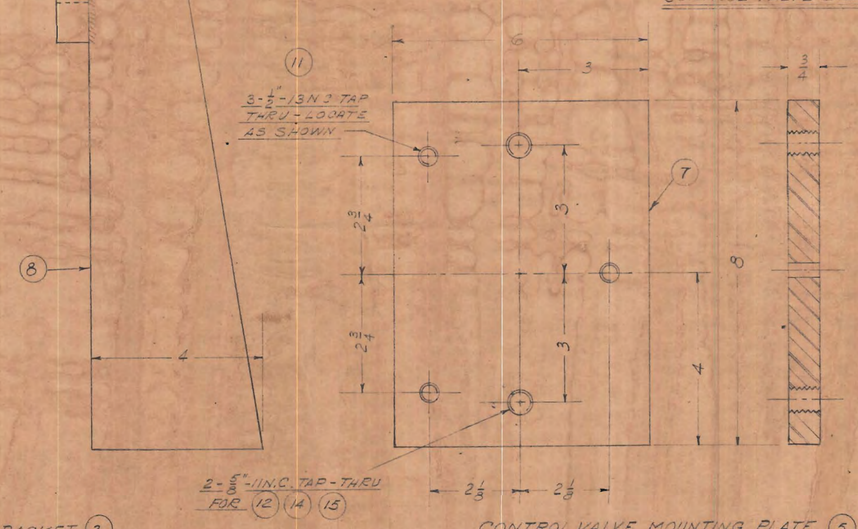
CONTROL VALVE BRACKET (2)



CONTROL VALVE BRACKET (3)



CONTROL VALVE BRACKET (4)



CONTROL VALVE MOUNTING PLATE (5)

RECEIVED
SEP 24 1952
INTERNAT'L ENGINEERING CO., INC.

APPROVED
SUBJECT TO THE CONTRACT STIPULATIONS AND CORRECTIONS WHICH MAY BE NOTED HEREON. THIS DOES NOT RELIEVE THE MANUFACTURER FROM RESPONSIBILITY FOR COMPLIANCE WITH THE [illegible] OBJECTIONS INDICATED ON REPRO. APPROVAL OF THE DESIGN INHERENT IN THE [illegible] THIS DRAWING SHALL NOT BE FURNISHED. MANUFACTURER SHALL BE FULLY RESPONSIBLE FOR THE [illegible] OF ITEMS OF HIS OWN MANUFACTURE, AND FOR CONFORMANCE OF [illegible] MATERIALS CLEARLY SET FORTH IN THE DESIGNS AND [illegible] THIS WORK. APPROVAL DOES NOT CONSTITUTE ACCEPTANCE OF THE CORRECTNESS OF DIMENSIONS ORIGINATED BY THE MANUFACTURER IN CONNECTION WITH THIS WORK.
INTERNATIONAL ENGINEERING CO., INC.
By _____ Date SEP 24 1952

NO.	S. O.	REVISION	APPRD.	CH'KD.	DRAWN	DATE
6084-AA-1	CONTROL PIPING					
DWG. NO.	CROSS REFERENCES					

NO. REQ'D FOR ONE UNIT	LIST OF PARTS	ITEM	MAT'L	MAT'L SPECS.	PATTERN NO. AND REMARKS
2	5/8" SPRING LOCK WASHER	15	STL.	COMM.	
2	5/8" WASHER	14	STL.	COMM.	AM. STD. MED.
1	5/8" DIA DOWEL	13	G.S.	1025	1 1/4" LG
2	5/8"-11NC X 1 1/2" HEX. HD. BOLT	12	STL.	COMM.	
9	1/2"-13NC X 4 1/2" SOC. HD. CAP SCREW	11	STL.	COMM.	"UNBRAKO" OR EQUAL
2	1/2" PLATE	10	P.S.	A283-49T "A"	1 PC. - 3 1/2" X 15 3/4" CUTS 2
2	1/2" PLATE	9	P.S.	A283-49T "A"	1 PC. - 5 1/4" X 15 3/4" CUTS 2
2	1/2" PLATE	8	P.S.	A283-49T "A"	1 PC. - 5 1/4" X 12 1/2" CUTS 2
3	3/4" X 6" BAR - 8" LG.	7	HRS	1020	CUT FROM ITEM 6
1	3/4" X 6" BAR - 10" LG.	6	HRS	1020	1 PC. - 36" LG CUTS 1 of 6 & 3 of 7
1	CONTROL VALVE MTG. PL.	5			MACH.
1	CONTROL VALVE BRACKET	4			MACH.
1	CONTROL VALVE BRACKET	3			MACH.
1	CONTROL VALVE BRACKET	2			MACH.
3	CONTROL VALVE BRACKETS	1			WELD

SHOP ORDERS 69687

MASTER NO. 400

NO. OF UNITS REQ'D 3

NO.	S. O.	REVISION	APPR'D	CH'K'D	DRAWN	DATE
			HES	EWL	JW	7-14-52

SHOP NOTES

UNLESS OTHERWISE NOTED:
MACHINING TOLERANCES TO BE
± 1/64 ON FRACTIONAL DIMENSIONS
+ .0015 - .0005 FOR REAMED HOLES
+ .001 - .0005 FOR BORED HOLES
BREAK ALL CORNERS 1/64
SYMBOL ⊕ DENOTES REFERENCE DIMENSION

S. MORGAN SMITH CO.,
YORK, PENNSYLVANIA, U. S. A.

CONTROL VALVE BRACKETS
FOR
84" DIA. - 115 P.S.I. ROTOVALVE

SCALE
DIMENSIONS IN INCHES

6084-AB-2