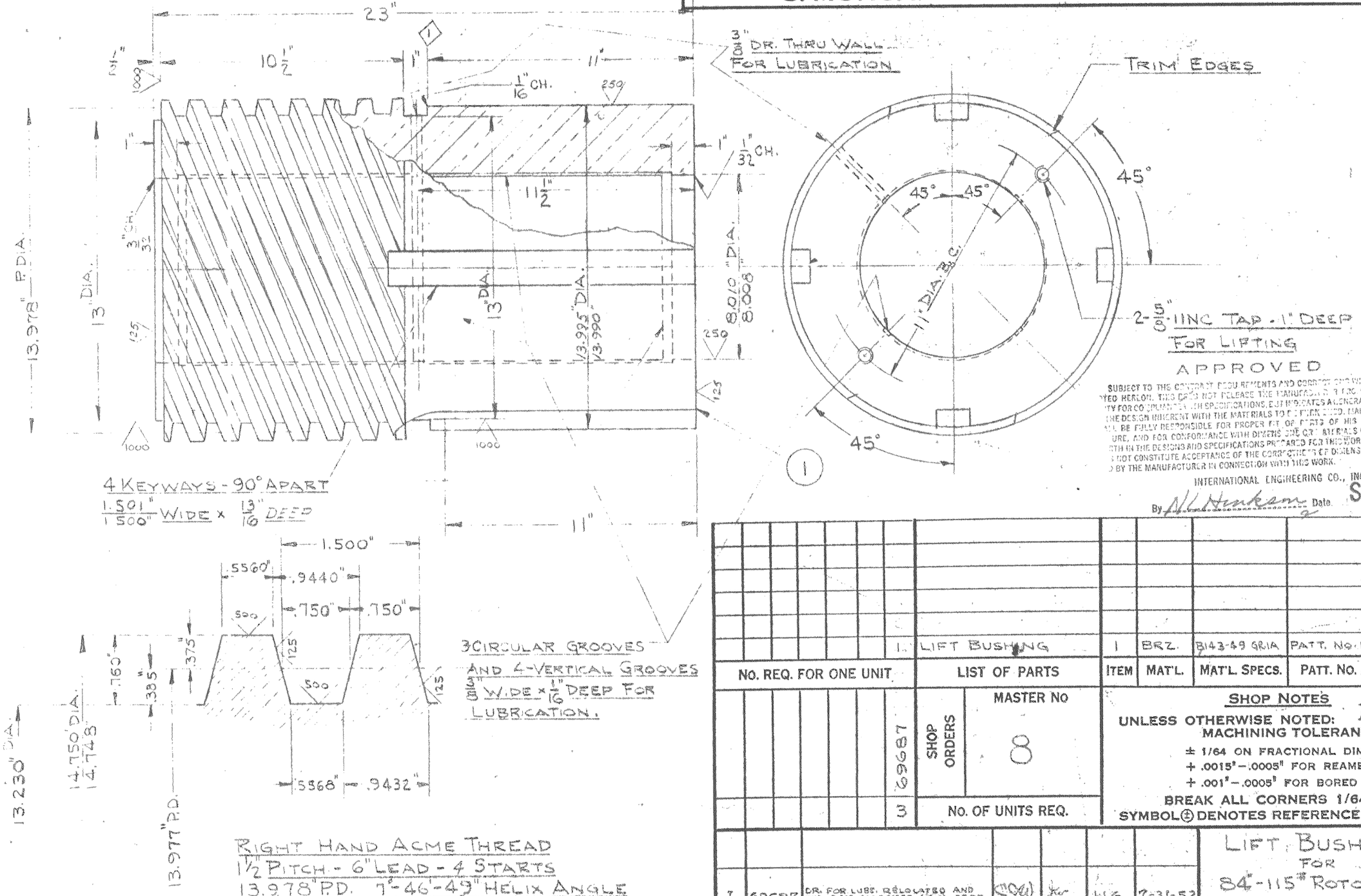
S. MORGAN SMITH CO., YORK, PENNSYLVANIA, U. S. A.



APPROVED

SUBJECT TO THE CONTRACT REQUIREMENTS AND CORRECTIONS WHICH MAY BE NOTED HEREON. THIS DOES NOT RELEASE THE MANUFACTURER FROM RESPONSIBILITY FOR COMPLIANCE WITH SPECIFICATIONS, BUT INDICATES A GENERAL APPROVAL OF THE DESIGN INHERENT WITH THE MATERIALS TO BE FURNISHED. MANUFACTURER SHALL BE FULLY RESPONSIBLE FOR PROPER FIT OF PARTS OF HIS OWN MANUFACTURE, AND FOR CONFORMANCE WITH DIMENSIONS OR MATERIALS CLEARLY SET FORTH IN THE DESIGNS AND SPECIFICATIONS PREPARED FOR THIS WORK. APPROVAL DOES NOT CONSTITUTE ACCEPTANCE OF THE CORRECTNESS OF DIMENSIONS ORIGINATED BY THE MANUFACTURER IN CONNECTION WITH THIS WORK.

INTERNATIONAL ENGINEERING CO., INC.

By N. L. Hinkson Date SEP 24 1952

NO. REQ. FOR ONE UNIT	LIST OF PARTS	ITEM	MAT'L.	MAT'L. SPECS.	PATT. NO. AND REMARKS
1	LIFT BUSHING	1	BRZ.	B143-49 GRIA	PATT. NO. 17925 WT. 716#

69687	SHOP ORDERS	MASTER NO 8
3	NO. OF UNITS REQ.	

SHOP NOTES

UNLESS OTHERWISE NOTED: 102383
MACHINING TOLERANCES TO BE
± 1/64 ON FRACTIONAL DIMENSIONS
+ .0015" - .0005" FOR REAMED HOLES
+ .001" - .0005" FOR BORED HOLES
BREAK ALL CORNERS 1/64
SYMBOL (±) DENOTES REFERENCE DIMENSION

NO.	S.O.	REVISIONS	APPRD	CHK'D	DRAWN	DATE
1	69687	DR. FOR LUBR. RELOCATED AND THD. DIMS. CORRECTED / TOOL DEPT.	[illegible]	[illegible]	LLG	7-31-52
			[illegible]	[illegible]	LLG	1-21-52

SCALE 3" = 12"

LIFT BUSHING FOR 84"-115# ROTOVALVE

6084-AF-3