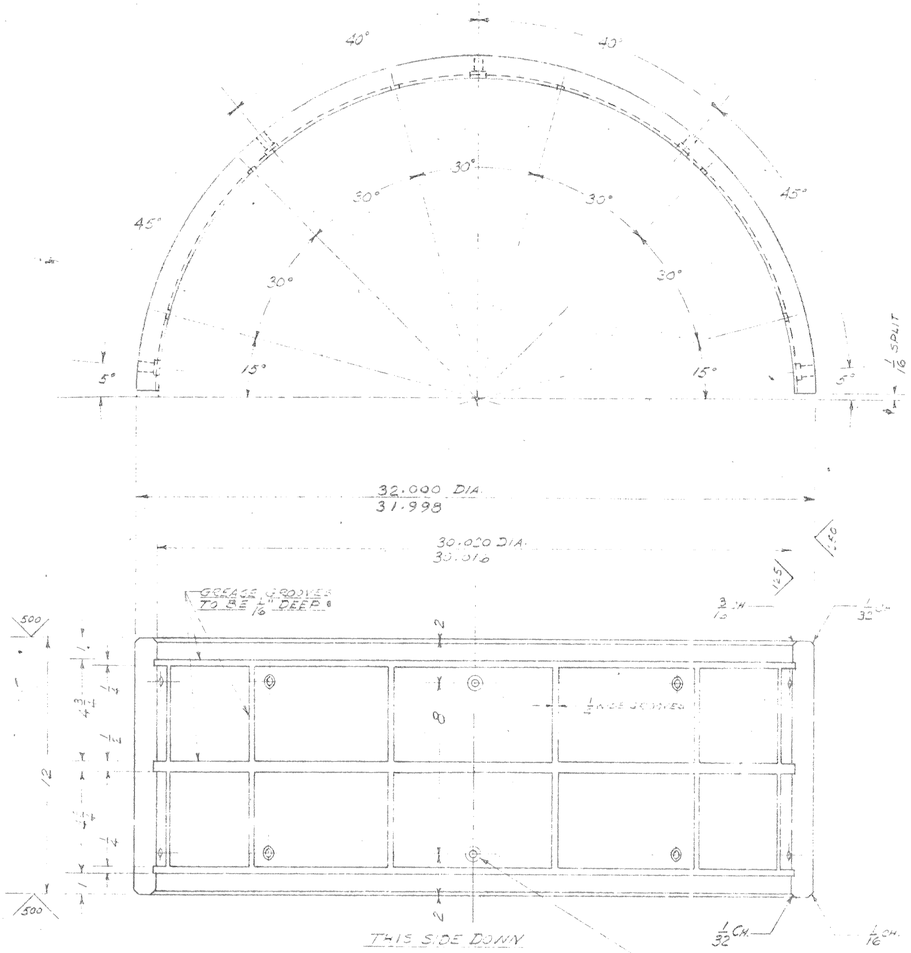
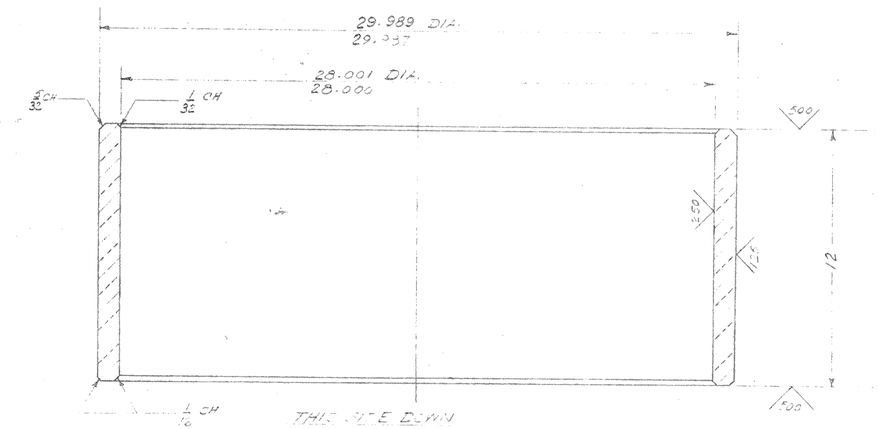
6084-J-2



10-1 1/16" DIA. DR. THRU - 9/32" WIDE - 1/8" DEEP SQUARE AS SHOWN (3/37) (4/32)

COMPLETELY MACHINE AND CUT BUSHINGS IN HALVES BEFORE INSERTION IN TRUNNION BEARINGS.

UPPER & LOWER HEAD TRUNNION BUSHINGS
MASTER NO 3 ITEM 22
MASTER NO 4 ITEM 20



PLUG TRUNNION BUSHING
MASTER NO. 2 ITEM 33

APPROVED

SUBJECT TO THE COMPLIANCE WITH COMMENTS AND CORRECTIONS WHICH MAY BE NOTED HEREON. THIS APPROVAL DOES NOT RELIEVE THE MANUFACTURER FROM ALL RESPONSIBILITY FOR COMPLIANCE WITH ALL OPERATIONS BUT INDICATES AGENCY APPROVAL OF THE DESIGN. ALL DEFECTIVE MATERIALS TO BE REPLACED. MATERIALS TO BE SHALL BE FULLY PROTECTED FOR PROPER FIT OF PARTS OF THIS OR IN MANUFACTURE, AND FOR ERRORS AND ALL DIMENSIONS OR MATERIALS CLEARLY SET FORTH IN THE DESIGN AND DEVIATIONS PROPOSED FOR THIS WORK. APPROVAL DOES NOT CONSTITUTE ASSUMPTION OF THE CORRECTNESS OF DIMENSIONS CALCULATED BY THE MANUFACTURER IN CONNECTION WITH THIS WORK.

INTERNATIONAL ENGINEERING CO., INC.
SEP 24 1952
By.....

SEP 11 1952

SHOP NOTES
UNLESS OTHERWISE NOTED:
MACHINING TOLERANCES TO BE
± 1/64 ON FRACTIONAL DIMENSIONS
+ .0015 − .0005 FOR REAMED HOLES
+ .001 − .0005 FOR BORED HOLES
BREAK ALL CORNERS 1/64
SYMBOL (2) DENOTES REFERENCE DIMENSION

6084 J-2

ENGINEERING DATA & NOTES	DWG. NO.	CROSS REFERENCES	DWG. NO.	CROSS REFERENCES	NO.	S.O.	REVISION	APPROVED	CHECKED	DRAWN	DATE
	6084-N-1	UPPER HEAD DETAIL #1									
	6084-D-2	LIST OF MATERIAL-UPPER HEAD									
	6084-I-2	LOWER HEAD TRUNNION BEARING									
	6084-H-1	LOWER HEAD DETAIL	6084-M-2	PLUG TRUNNION							
	6084-O-2	LIST OF MATERIAL-LOWER HEAD	6084-L-1	PLUG DETAIL #2							
	6084-G-1	SECTIONAL PLAN	6084-K-1	PLUG DETAIL #1							
AFGHANISTAN IND.	6084-F-1	SECTIONAL ASSEMBLY #2	6084-B-2	LIST OF MATERIAL - PLUG	1	69687	ADDED (2)	HES.	E.W.S.	JW	6-23-52
S.O. 69687-MORRISON-KNUDSEN	6084-E-1	SECTIONAL ASSEMBLY #1	6084-P-2	UPPER HEAD TRUNNION BEARING				(CA)	E.W.S.	JW	4-1-52

S. MORGAN SMITH CO.,
YORK, PENNSYLVANIA, U. S. A. 102121

PLUG & HEAD BUSHINGS
FOR
84" DIA.-115 P.S.I. ROTOVALVE

SCALE: DIMENSIONS IN INCHES 3" = 1'-0"

6084-J-2