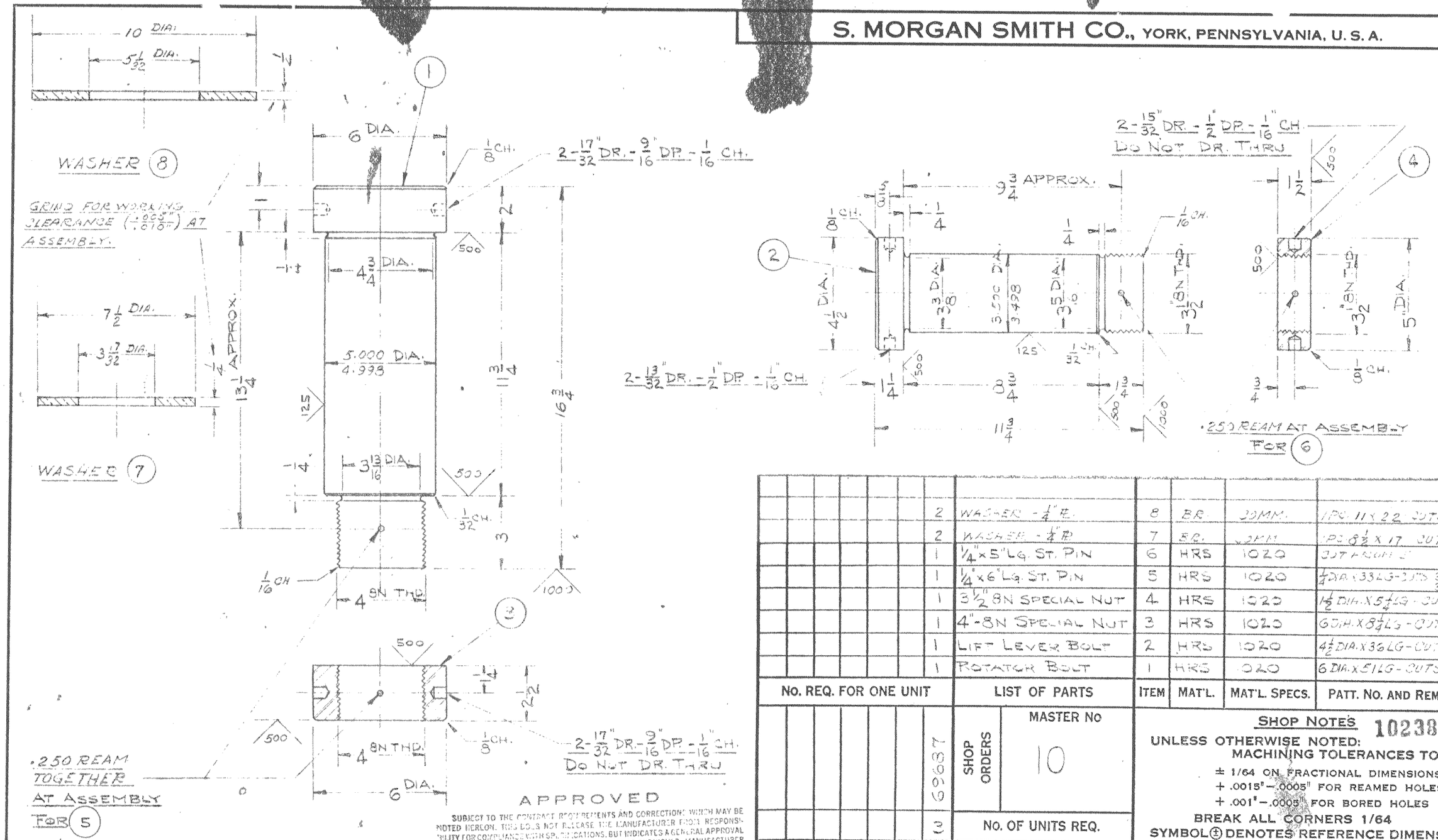
S. MORGAN SMITH CO., YORK, PENNSYLVANIA, U. S. A.



No. REQ. FOR ONE UNIT	LIST OF PARTS	ITEM	MAT'L.	MAT'L. SPECS.	PATT. NO. AND REMARKS
2	WASHER - 1/4" PL.	8	BR.	COMM.	1 PC. 11 X 22 CUTS 2
2	WASHER - 1/4" PL.	7	BR.	COMM.	1 PC. 8 1/2 X 17 CUTS 2
1	1/4" x 5" LG. ST. PIN	6	HRS	1020	CUT FROM 2
1	1/4" x 6" LG. ST. PIN	5	HRS	1020	1/4 DIA. X 33 LG - CUTS 2 OF 5
1	3 1/2" 8N SPECIAL NUT	4	HRS	1020	1 1/2 DIA. X 5 1/4 LG - CUTS 3
1	4"-8N SPECIAL NUT	3	HRS	1020	6 DIA. X 8 1/4 LG - CUTS 3
1	LIFT LEVER BOLT	2	HRS	1020	4 1/2 DIA. X 36 LG - CUTS 3
1	ROTATOR BOLT	1	HRS	1020	6 DIA. X 51 LG - CUTS 3

69687 — SHOP ORDERS — MASTER No 10

3 — No. OF UNITS REQ.

SHOP NOTES 102384

UNLESS OTHERWISE NOTED:
MACHINING TOLERANCES TO BE
± 1/64 ON FRACTIONAL DIMENSIONS
+ .0015" − .0005" FOR REAMED HOLES
+ .001" − .0005" FOR BORED HOLES
BREAK ALL CORNERS 1/64
SYMBOL (±) DENOTES REFERENCE DIMENSION

APPROVED

SUBJECT TO THE CONTRACT REQUIREMENTS AND CORRECTIONS WHICH MAY BE NOTED HEREON. THIS DOES NOT RELEASE THE MANUFACTURER FROM RESPONSIBILITY FOR COMPLIANCE WITH SPECIFICATIONS, BUT INDICATES A GENERAL APPROVAL OF THE DESIGN INHERENT WITH THE MATERIALS TO BE FURNISHED. MANUFACTURER SHALL BE FULLY RESPONSIBLE FOR PROPER FIT OF PARTS OF HIS OWN MANUFACTURE, AND FOR CONFORMANCE WITH DIMENSIONS OR MATERIALS CLEARLY SET FOURTH IN THE DESIGNS AND SPECIFICATIONS PREPARED FOR THIS WORK. APPROVAL DOES NOT CONSTITUTE ACCEPTANCE OF THE CORRECTNESS OF DIMENSIONS ORIGINATED BY THE MANUFACTURER IN CONNECTION WITH THIS WORK.

INTERNATIONAL ENGINEERING CO., INC.

By N. L. Hinkson SEP 24 1952

No.	S. O.	REVISIONS	APPRD	CHK'D	DRAWN	DATE
I	69687	ADDED ITEMS 7 & 8	HES	E.W.J.	JW	7-15-52
			[illegible]	E.W.J.	LLG	5-29-52

SCALE 3" = 12"

PIVOTING BOLTS
ROTATOR & LIFT LEVER
84"-115# ROTOVALVE

6084-AH-3