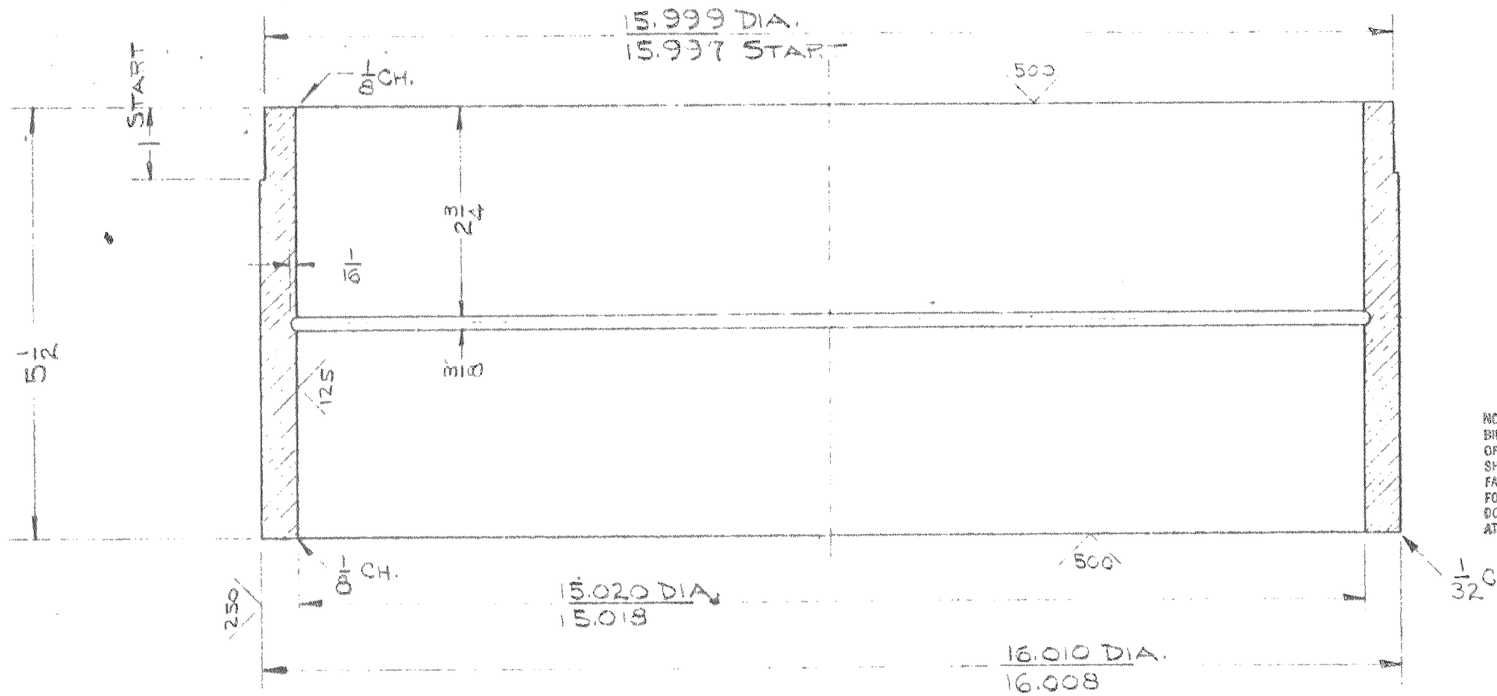
S. MORGAN SMITH CO., YORK, PENNSYLVANIA, U. S. A.



APPROVED

SUBJECT TO THE [illegible] WHICH MAY BE NOTED HEREON. THIS [illegible] FROM RESPONSIBILITY FOR COMPLIANCE [illegible] GENERAL APPROVAL OF THE DESIGN INHERENT [illegible] MANUFACTURER SHALL BE FULLY RESPONSIBLE FOR PROPER [illegible] OF HIS OWN MANUFACTURE, AND FOR [illegible] CLEARLY SET FOURTH IN THE DESIGNS [illegible] FOR THIS WORK. APPROVAL DOES NOT CONSTITUTE [illegible] DIMENSIONS ORIGINATED BY THE MANUFACTURER IN CONNECTION WITH THIS WORK.

INTERNATIONAL ENGINEERING CO., INC.

By N L Hinkson Date SEP 24 1952

						2	SHAFT SLEEVE	1	BRZ	B143-49 1B	88-8-4 Wt. 47#
No. REQ. FOR ONE UNIT							LIST OF PARTS	ITEM	MAT'L.	MAT'L. SPECS.	PATT. NO. AND REMARKS

						69687	SHOP ORDERS	MASTER No 11
						3	No. OF UNITS REQ.	

SHOP NOTES 102385

UNLESS OTHERWISE NOTED:
MACHINING TOLERANCES TO BE
± 1/64 ON FRACTIONAL DIMENSIONS
+ .0015" − .0005" FOR REAMED HOLES
+ .001" − .0005" FOR BORED HOLES
BREAK ALL CORNERS 1/64
SYMBOL ⊕ DENOTES REFERENCE DIMENSION

NO.	S. O.	REVISIONS	APPRD	CHK'D	DRAWN	DATE
1	69687	LUBRICATION GROOVE ADDED	EHM	E.W.J.	LLG	7-9-52
			C.J.	E.W.J.	LLG	5-19-52

SCALE HALF SIZE

SHAFT SLEEVE FOR 84"-115 P.S.I. ROTOVALVE

6084-AI-3