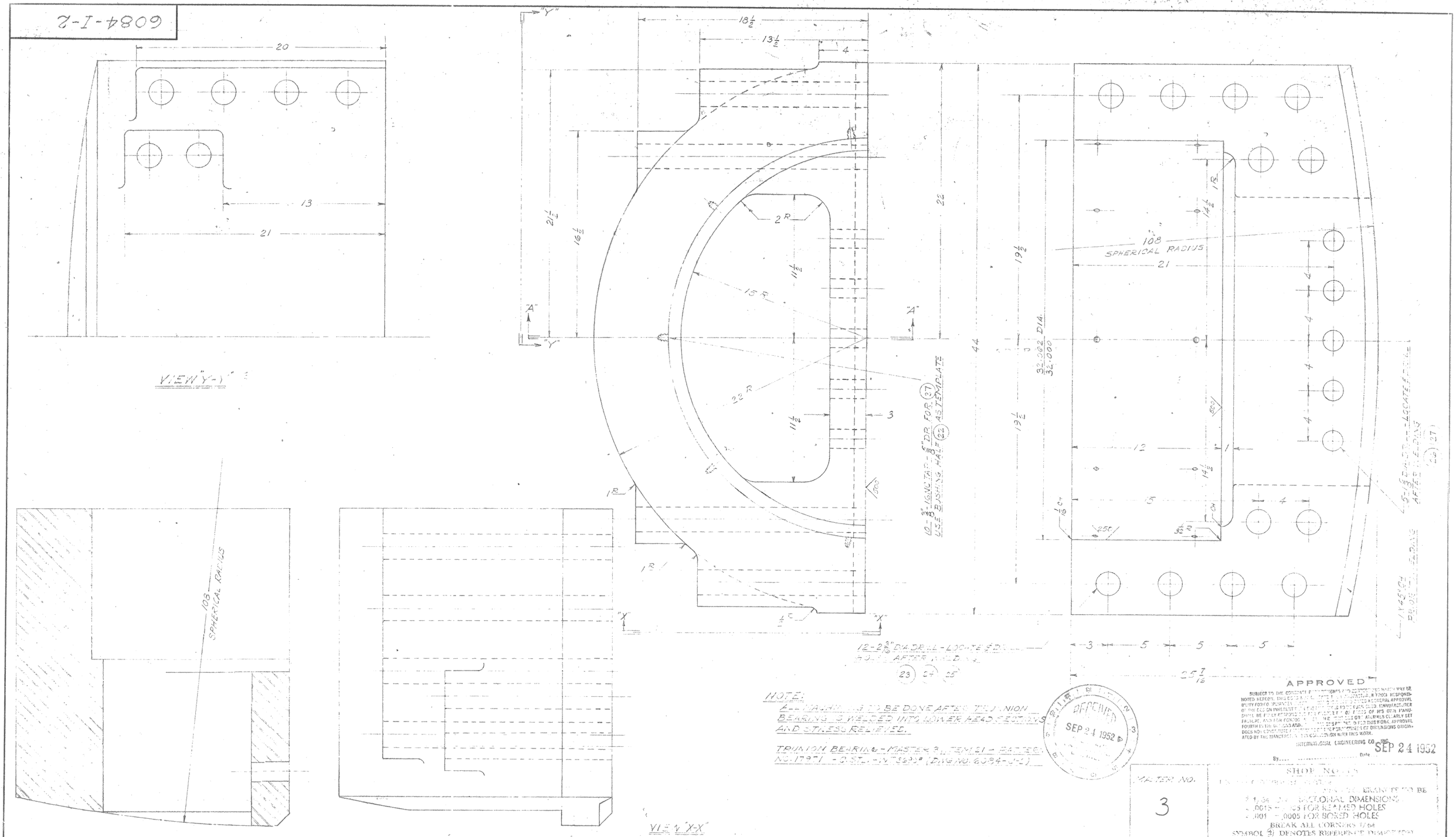
6084-I-2



NOTE:
ALL MACHINING TO BE DONE AFTER TRUNNION BEARING IS WELDED INTO LOWER HEAD SECTIONS AND STRESS RELIEVED.

TRUNION BEARING - MASTER 3, ITEM 21 - PATTERN NO. 17971 - C.ST. - WT 3690# (DWG NO. 6084-J-2)

RECEIVED SEP 24 1952

APPROVED

SUBJECT TO THE CONTRACT REQUIREMENTS AND CONDITIONS WHICH MAY BE NOTED HEREON. THIS DOES NOT ALTERATE THE CONTRACTUAL REQUIREMENTS FROM RESPONSIBILITY FOR COMPLIANCE WITH THE CONTRACT AND GENERAL APPROVAL OF THE DESIGN INHERENT THEREIN. THIS DOES NOT RELIEVE THE CONTRACTOR OF THE DESIGN OF HIS OWN MANUFACTURER. SHALL BE FULLY RESPONSIBLE FOR THE FULFILLMENT OF THE CONTRACT. MATERIALS CLEARLY SET FOURTH IN THE DESIGN AND FOR THE CORRECTNESS OF THIS WORK. APPROVAL DOES NOT CONSTITUTE A DEPARTURE OF THE PROPERTIES OF DIMENSIONS ORIGINATED BY THE MANUFACTURER IN CONNECTION WITH THIS WORK.

INTERNATIONAL ENGINEERING CO., INC.

By..... Date SEP 24 1952

MASTER NO. 3

SHOP NOTES

[illegible] DRAWINGS TO BE
[illegible] FRACTIONAL DIMENSIONS
[illegible] .0015 - [illegible] FOR REAMED HOLES
[illegible] .001 - .0005 FOR BORED HOLES
BREAK ALL CORNERS 1/64
SYMBOL (3) DENOTES REFERENCE DIMENSION

ENGINEERING DATA & NOTES	DWG. NO.	CROSS REFERENCES	DWG. NO.	CROSS REFERENCES	NO.	S.O.	REVISION	APPROVED	CHECKED	DRAWN	DATE
	6084-J-2	PLUG & HEAD									
	6084-H-1	LOWER HEAD DETAILS									
	6084-C-2	LIST OF MATERIAL									
	6084-G-1	SECTIONAL PLAN									
KNUDSEN AFGHANISTAN INC.	6084-F-1	SECTIONAL ASSEMBLY #2									
S.O. 69687 - MORRISON	6084-E-1	SECTIONAL ASSEMBLY #1									

S. MORGAN SMITH CO.,
YORK, PENNSYLVANIA, U. S. A. 102120

LOWER TRUNNION BEARING FOR 8 4" DIA - WET S.I. ROTOVALVE

SCALE: DIMENSIONS IN INCHES 3" = 1'-0"

6084-I-2